



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4085-3**Job Sheet 186013****Part No:** D4085-3**Job Qty:** 6 ea**Part Name:** Placard**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/8/18**Job Tracking No:****Due Date:** 11/16/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		11/16/18	0.00	0.00	Purchasing		NOV 14 2018
110	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging2		NOV 14 2018
120	QC	6 pcs		11/16/18	0.00	0.00	QC6		
130	Packaging	6 pcs		11/16/18	0.00	0.00	Packaging3-2		NOV 22 2018
140	QC21-SA	6 Ea		11/16/18	0.00	0.00	QC21		NOV 22 2018

Part Op 100 - Issue P/O: 041659

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-11-14***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions D4085-3	6 pcs (1 ea)	100-Purchasing	5127938

CCx6 NOV 08 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	6	0	0

Part Specifications

Specifications could not be found.

Plex 11/8/18 9:57 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127942



Placard

PART NO: D4085-3

Serial No/Batch: S127942

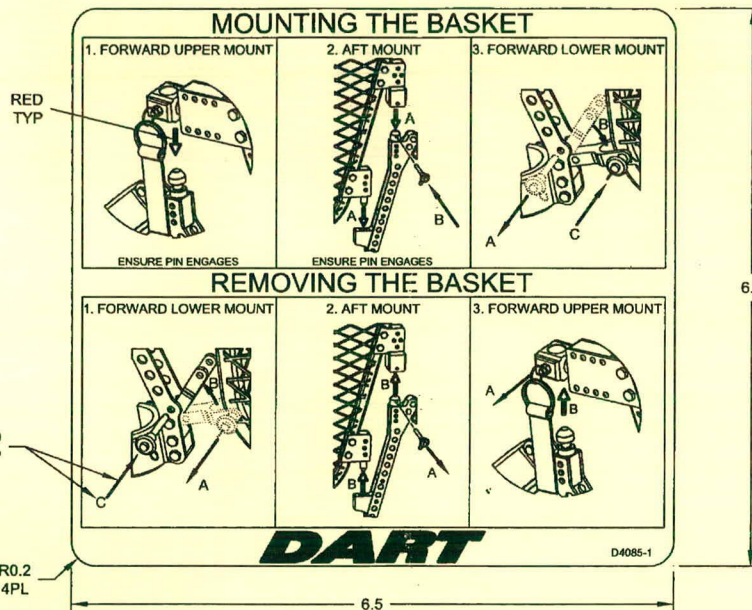
Revision:

Operation:

Change No:

Purchasing

Mfg Date: 11/14/18
Job No: 186013



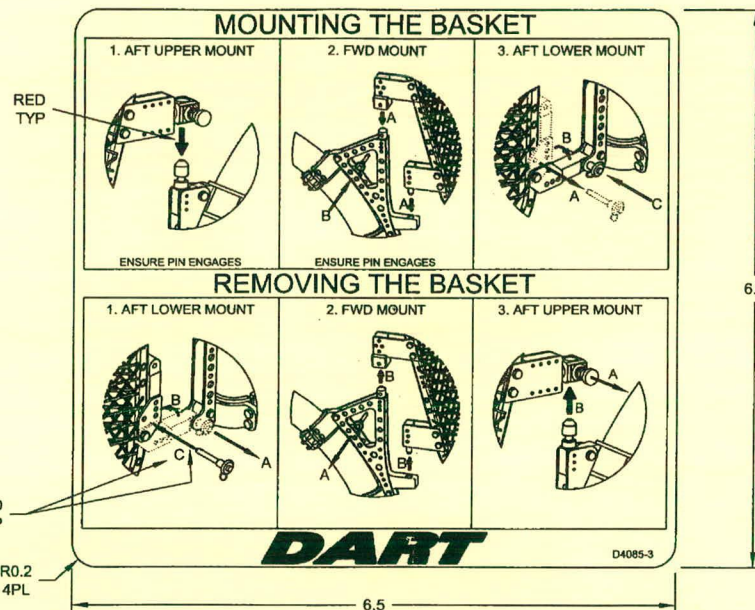
D4085-1 PLACARD, INSTRUCTIONS

RELEASED
2010-07-16
W

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK.
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-1C.eps FOR GRAPHICS

C	ADDED D4085-3 (SHT 2)	MB	10.06.25
B	UPDATED PICTORIALY	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 1 OF 2
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK.
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-16

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041659

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041659
PO Date: 11/8/18
Due Date: 11/15/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	185979	D2269P			Placard : Various STC's As per Dwg D2269 Rev. B	Firmed	-	11/15/18	6 pcs	0 pcs	6 pcs	\$13.333333300/pcs	\$80.00
								6 X NOV 14 2018					
②	186007	D3721-1P			Decal	Firmed	-	11/15/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
								6 X NOV 14 2018					
③	186011	D3428-1P			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	11/15/18	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
								12 X NOV 14 2018					
④	186012	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	11/15/18	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
								12 X NOV 14 2018					
⑤	186013	D4085-3P			Placard, Instructions D4085-3 : Various STC's As Per Dwg D4085 Rev.C	Firmed	-	11/15/18	6 pcs	0 pcs	6 pcs	\$13.333333300/pcs	\$80.00
								6 X NOV 14 2018					

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SAC
SE
ALP



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041659**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	186014	D5079-1P			Placard, EAPS : Various STC's As Per Dwg D5079 Rev. B	Firmed	-	11/15/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
12X NOV 14 2018													
Grand Total: \$480.00													

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47165
Date: 11/14/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	D2269P. ✓	13.3333		13.3333	80.00
6 ✓	D3721-1P. ✓	13.3333		13.3333	80.00
12 ✓	D3428-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3671-1P. ✓	6.6667		6.6667	80.00
6 ✓	D4085-3P. ✓	13.3333		13.3333	80.00
12 ✓	D5079-1P. ✓	6.6667		6.6667	80.00
	PO# 041659 ✓				
	Attn: Chrisoula				
	Subtotal:				480.00
	H - HST				
	HST				62.40
Thank you for your business / Merci de faire affaire avec nous					

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	542.40
Comment: WO24051			Amount Paid	0.00
Sold By:			Amount Owing	542.40

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8
24

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041659 ✓

Packing Slip#

W024051

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D2269P, D3721-1P, D3428-1P,
D3671-1P, D4085-3P, D5029-1P.

Quantity: 6, 6, 12,
12, 6, 12 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

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Record Expiry Date of Materials: NOV 14. 2019

Authority:

3m

Approval:

Valerie Young

Signature:

Valerie Young

Date: (yyyy/mm/dd)

2018/11/14

Title:

Office Admin.

